

Material

Item	Specification	Fill Capacity
Dow Urethane Adhesive Betaseal™ Express	—	—
Dow Urethane One Step Glass Primer Betaprime™ 5500 / 5500A / 5500SA	—	—
Lacquer Touch-Up Paint (match color to exterior grid wire) PM-19500-XXXX	ESR-M2P100- C	—
Rear Window Defroster Repair PM-11 (US); CPM-11 (Canada)	—	—
Sika Urethane Adhesive Sika Tack ASAP	—	—
Sika Urethane Metal and Glass Primer Sika 206 G+P	—	—
Ultra-Clear Spray Glass Cleaner ZC-23	ESR-M14P5-A	—

General Specifications

Item	Specification
Polypropylene Film Fine Line Tape (commercially available)	—
Terminal Kit - Back Glass	4F1Z-14421-AA

Torque Specifications

Description	Nm	lb-in
Door window glass bolts	9	80
Door window regulator and motor nuts	10	89
Rear quarter window glass bolts (convertible)	10	89
Rear quarter window inner belt weatherstrip bolts	9	80
Rear quarter window regulator and motor nuts (convertible)	10	89

